PhilaPack LLC

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Fillmaster 5000 filling machine parts list ---4/21/2023

Item Nun	Description	Size	Material	Unit	Price Each	Extension
	Diagram - Page 1					
1	Three Way Valve Body		316 SS	1	$1,755.95	$1,755.95
2	Pallet (Valve Roter)					
	Food Grade Plastic Pallet		PET-P	1	$821.79	$821.79
	Chrome Plated Pallet		304 SS	1	$1,503.53	$1,503.53
	Heat Resistant Plastic Food Grade Pallet		PEEK	1	$1,278.64	$1,278.64
3	Pallet O-Rings (not visible)	Various	Various	2	See Seal Price List	
4	Pallet Crank		304 SS	1	$106.82	$106.82
5	Pallet Crank Pin		304 SS	1	$13.83	$13.83
6	Pallet Air Cylinder		304 SS	1	$254.64	$254.64
7	Pneumatic Sensor	1/8 " NPT		2	$138.04	$276.08
		1/4" NPT		2	$160.31	$320.62
8	Flow Control	1/8" NPT		2	$27.44	$54.88
		1/4"NPT		2	$29.33	$58.66
9	Pallet Air Cylinder Rod End			2	$94.28	$188.56
10	Filling Nozzle	1/2" x 3" L	304 SS	1	$280.38	$280.38
11	Pallet Air Cylinder Pivot Bracket		304 SS	1	$149.10	$149.10
12	Fill Cylinder					
	1 1/2" Cylinder (8 oz)	1 1/2"	304 SS	1	$449.17	$449.17
	2" Cylinder	2"	304 SS	1	$498.77	$498.77
	3" Cylinder (Quart)	3"	304 SS	1	$679.34	$679.34
	4" Cylinder	4"	304SS	1	$1,013.94	$1,013.94
	6"Cylinder (Gallon)	6"	304 SS	1	$1,341.83	$1,341.83
13	Fill Piston (not visible)					
	1 1/2" Fill Piston	1 3/8"	PET	1	$103.95	$103.95
	2" Fill Piston	1 7/8"	PET	1	$107.77	$107.77
	3" Fill Piston	2 7/8"	PET	1	$114.95	$114.95
	3" Food Grade Fill Piston	2 7/8"	Delrin	1	$119.94	$119.94
	3" Food Grade Fill Piston	2 7/8"	PET-P	1	$141.89	$141.89
	3" Food Grade +Heat Resistant & Highly Durable Fill Piston	2 7/8"	PEEK	1	$297.79	$297.79
	4" Fill Piston	4"	PET	1	$136.54	$136.54
	4" Food Grade Fill Piston	4"	Delrin	1	$244.21	$244.21
	6" Food Grade Fill Piston	6"	Delrin	1	$501.04	$501.04
14	Fill Piston O-Rings (not visible)	Various	Various	2	See Seal Price List	
15	Alignment Coupler (not visible)		304 SS	1	$158.74	$158.74
16	Main Air Cylinder Standard	2.5" x 10"		1	$1,165.66	$1,165.66
	Main Air Cylinder Jr	2" x 8"		1	$1,143.57	$1,143.57
	Main Air Cylinder Gallon	3 1/4" x 10"		1	$1,493.46	$1,493.46
	Main Air Cylinder Special/ 2.5 Gallon	3 1/4" x 14"		1	$1,641.76	$1,641.76
17	Pneumatic Sensor	3/8" NPT		2	$178.14	$356.28
		1/4" NPT		2	$182.77	$365.54
18	Flow Control	3/8" NPT		2	$47.36	$94.72
		1/4" NPT		2	$35.18	$70.36

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Item Num	Description	Size	Material	Unit	Price Each	Extension
19	Quantity Adjustment Rod		304 SS	1	$96.86	$96.86
20	Locking Nut and Sealing Washer (Set)			1	$22.42	$22.42
21	Quantity Adjustment Hand wheel			1	$113.61	$113.61
22	Filter/Regulator with lockout			1	$298.43	$298.43
23	Hopper Sanitary Clamp	2"	304 SS	1	$30.50	$30.50
24	Hopper Sanitary Clamp Gasket (not visible)	2"	Various	2	See Seal Price List	
25	Cylinder Sanitary Clamp	2"	304 SS	1	$30.50	$30.50
26	Cylinder Sanitary Clamp Gasket (not visible)	2"	Various	2	See Seal Price List	
27	Nozzle Sanitary Clamp	1-1/2"	304 SS	1	$24.78	$24.78
28	Nozzle Sanitary Clamp Gasket (not visible)	1-1/2"	Various	2	See Seal Price List	
29	Foot Switch			1	$297.50	$297.50
	Foot Switch Internal Valve (not visible)			1	$123.26	$123.26
30	Hopper	5 gallon	304 SS	1	$1,702.46	$1,702.46
		10 gallon	304 SS	1	$2,209.99	$2,209.99
		20 gallon	304 SS	1	$2,241.76	$2,241.76
31	Pallet Locking Lever		304 SS	1	$30.98	$30.98
32	Valve Mounting Bolt		304 SS	1	$4.73	$4.73
33	Air Cylinder Forward Mounting Block			1	$186.90	$186.90
34	Air Cylinder Rear Mounting Block			1	$159.60	$159.60
35	Base Plate			1	$659.40	$659.40
36	Base Side Guards (Full Set)		304 SS	1	$417.90	$417.90
37	Legs			4	$93.66	$374.64
	Diagram - Page 2					
38	Pallet Air Cylinder Air Supply Tube	1/4"		1	$9.66	$9.66
39	Main Air Valve	3/8" Tube		1	$344.12	$344.12
40	Pallet Air Valve	1/4" Tube		1	$255.80	$255.80
41	Main air valve Air Supply Tube	3/8"		1	$5.04	$5.04
42	Male Tube Fitting	3/8" Tube		3	$9.98	$29.94
43	Muffler - Main Air Valve			2	$12.74	$25.48
44	Sensor Signal Tube			1	$6.14	$6.14
45	Male Tube fitting - Sensor Line	5/32"		4	$2.87	$11.48
46	Main Air Cylinder Tube			1	$12.60	$12.60
47	Tube Tee with Reducer	3/8" to 1/4"		1	$13.47	$13.47
48	Multi Tee			1	$48.49	$48.49
49	Tube Tee	5/32" Tube		1	$5.78	$5.78
50	Main Air Cylinder Mounting Bar		304 SS	2	$40.95	$81.90
51	Male Tube fitting	1/4" Tube		3	$3.92	$11.76
52	Muffler - Pallet Air Valve			2	$7.61	$15.22
53	Pallet Air Cylinder Tube			1	$10.29	$10.29
54	Sensor Pressure Tube			1	$3.57	$3.57
55	Tube Elbow	3/8" Tube		1	$5.78	$5.78