

PhilaPack LLC

1840 County Line Rd., Unit 203, Huntingdon Valley, PA 19006, Telephone: (215) 322-2122

Web Site: <http://www.philapack.com>

Email- Machine Sales: fillers@philapack.com

Email- Parts and Service: parts@philapack.com

Flo-Master 4000 filling machine parts list --- 2/13/2020

Item	Description	Size	Material	Unit	Price Each	Extension
	Diagram 1					
1	Filling Nozzle	1/2" x 3"	304 Stainless Steel	1	\$155.00	\$155.00
2	Nozzle Support Bar		Aluminum	1	\$142.00	\$142.00
3	Discharge Tubing	Various	Various	1	Call for pricing	
4	Discharge Check Valve Housing		304 Stainless Steel	1	\$225.00	\$225.00
5	Check Valve (not visible)					
	Check Valve Quart machine	1 1/2"	304 Stainless Steel	2	\$328.75	\$657.50
	Check Valve Gallon machine	2"	304 Stainless Steel	2	\$450.78	\$901.56
	Check Valve Jr machine	3/4"	304 Stainless Steel	2	\$241.20	\$482.40
6	Check Valve Housing Sanitary Clamp	1 1/2"	304 Stainless Steel	2	\$23.60	\$47.20
7	Fill Head Sanitary Tee	1 1/2"	304 Stainless Steel	1	\$121.95	\$121.95
8	Intake Check Valve Housing	Various	304 Stainless Steel	1	\$252.00	\$252.00
9	Intake Tubing	Various	Various	1	Call For Pricing	
10	Fill Cylinder Support Clamp		Aluminum	2	\$178.00	\$356.00
11	Fill Cylinder					
	1 1/2" Cylinder (8 oz)	1 1/2"	304 SS	1	\$390.58	\$390.58
	2" Cylinder	2"	304 SS	1	\$428.38	\$428.38
	3" Cylinder (Quart)	3"	304 SS	1	\$590.73	\$590.73
	4" Cylinder	4"	304SS	1	\$881.69	\$881.69
	6" Cylinder (Gallon)	6"	304 SS	1	\$1,166.81	\$1,166.81
12	Fill Piston (not visible)					
	1 1/2" Fill Piston	1 3/8"	PET	1	\$103.95	\$103.95
	2" Fill Piston	1 7/8"	PET	1	\$107.77	\$107.77
	3" Fill Piston	2 7/8"	PET	1	\$114.95	\$114.95
	3" Food Grade Fill Piston	2 7/8"	Delrin	1	\$119.94	\$119.94
	3" Food Grade Fill Piston	2 7/8"	PET-P	1	\$141.89	\$141.89
	3" Food Grade +Heat Resistance & Highly Durable Fill Piston	2 7/8"	PEEK	1	\$297.79	\$297.79
	4" Fill Piston	4"	PET	1	\$136.54	\$136.54
	4" Food Grade Fill Piston	4"	Delrin	1	\$244.21	\$244.21
	6" Food Grade Fill Piston	6"	Delrin	1	\$501.04	\$501.04
13	Fill Piston O-Rings (not visible)		Various	2	See Seal Price List	
14	Alignment Coupler (not visible)		304 Stainless Steel	1	\$158.74	\$158.74
16	Main Air Cylinder Standard	2.5" x 10"		1	\$1,165.66	\$1,165.66
	Main Air Cylinder Jr	2" x 8"		1	\$1,143.57	\$1,143.57
	Main Air Cylinder Gallon	3 1/4" x 10"		1	\$1,493.46	\$1,493.46
	Main Air Cylinder Special/ 2.5 Gallon	3 1/4" x 14"		1	\$1,641.76	\$1,641.76
17	Pneumatic Sensor	3/8" NPT		2	\$157.28	\$314.56
		1/4" NPT		2	\$160.31	\$320.62
18	Flow Control	3/8" NPT		2	\$39.11	\$78.22
		1/4" NPT		2	\$35.18	\$70.36
18	Quantity Adjustment Rod		304 Stainless Steel	1	\$96.86	\$96.86
19	Locking Nut and Sealing Washer			1	\$22.42	\$22.42
20	Quantity Adjustment Hand wheel			1	\$113.61	\$113.61
21	Filter/Regulator with lockout			1	\$264.32	\$264.32
22	Cylinder Sanitary Clamp	2"	304 Stainless Steel	1	\$30.50	\$30.50
23	Cylinder Sanitary Clamp Gasket (not visible)	1 1/2"	Various	2	See Seal Price List	
23	Cylinder Sanitary Clamp Gasket (not visible)	2"	Various	2	See Seal Price List	
	#23 can be either 1 1/2" or 2"					

Flo-Master 4000 filling machine parts list

